

Sale Name: September 2024 Government / Contractor Surplus Auction

LOT 1006 Purvis - 1999 Chinhung ACRA 1767 Turn Lathe



Make Chinhung

Model ACRA 1767

Description

Make: Chinhung

Model: ACRA 1767

Year: 1999

Transport Dimensions: 41"L x 112"W x 86"H

Specifications

Swing over Bed	17" (432 mm)
Swing over Gap	24" (610 mm)
Swing over Carriage	10.55" (268 mm)
Gap Width	6" (150 mm)
Bed Width	12" (300 mm)
Between Centers	67" (1700 mm)
Spindle	

Spindle Nose	D1-6
Spindle Bore	2-1/4" (57.15 mm)
Spindle Speeds - 60 Hz	35, 52, 75, 110, 160, 230, 330, 490, 650, 950, 1350, 2000 RPM
Travel	
Cross Slide	10.43" (265 mm)
Compound Slide	6" (150 mm)
Threads	
Leadscrew Diameter and Pitch	1-3/8" (35 mm) dia. X 4 TPI or 6mm Pitch
Range of Inch Threads	44 kinds - 2-72 TPI
Range of Metric Threads	39 kinds - 0.2 - 14 Pitc
Range of Module Threads	24 kinds - 0.2 - 3.5 MP
Range of Diametrical Threads	24 kinds - 8-48 DP
Longitudinal Feed	mm - 36 steps 0.037 - 1.04 mm/rev.
Cross Feed	1/2 of Longitudinal Feeds
Tail Stock	
Quill Diameter	2.36" (60 mm)
Quill Travel	6" (150 mm)
Taper of Center	MT No.4
Motor	
Spindle Motor	7.5 HP (5.2 Kw)
Coolant	1/8 HP

This unit belongs to a machine shop who is retiring and liquidating their business, this unit is in great condition, unit is completely operational (see video above), everything moves and operates as it should, unit comes with some attachment pieces shown in the pictures above (does not include table), we will be able to help the buyer remove this unit during the removal dates (removal dates above in blue), come check out this unit for yourself!!

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Quantity: 1



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